



Carmen DO begins with a simple idea, with a dream of promoting the union of unique and special producers in different parts of Chile. Together we have given life to a different wine, one that attempts to transmit the history of a life tied to the vineyard manual vinification. This way we recover and show Chile's valleys and their people.

> VARIETAL: 100% Semillón GEOGRAPHIC AREA: Apalta Valley

ALCOHO CONTENT: 12.5% Vol. TOTAL ACIDITY: 5.28 g/l RESIDUAL SUGAR: 1.0 g/l pH: 3.15

ORIGIN

This vineyard was planted on soils of granitic origin in the Apalta (Colchagua) zone in 1958. Here the grapes ripen early with good concentration and much elegance. The soils of moderate depth with deep clay beneath an alteration of the granite bedrock make this sector of Apalta a bit unusual. Don Juan Quijada has worked his family's vineyards for years and makes surprising wines. This wine is a homage to the union of wineries and producers who have dedicated their lives to magical vineyards.

HARVEST & WINEMAKING

The grapes were picked by hand. Upon arriving in the cellar, the grapes were pressed with whole bunches and the juice decanted for one day. Then, the clean juice was racked to old 225 L, French oak barrels, where it fermented with native yeasts. The wine was aged on its lees for 12 months. The wine was neither fined nor filtered before being bottled.

WINEMAKER'S COMMENTS

This is a bright, golden-yellow wine with an austere nose and aromas of white flowers and citrus notes such as mandarin. The palate has tremendous texture accompanied by a sharp acidity. The wine has a cellaring potential that will reveal other layers of flavors and textures.